

## DATASHEET

### ControlLogix<sup>®</sup> to IPC-620 In-Chassis Module, non-CE

CLX-422-IPC

The Honeywell IPC module allows an Allen-Bradley<sup>®</sup> ControlLogix<sup>®</sup> Processor to control a Honeywell IPC 620 I/O devices. This module allows a phased migration approach to be used when upgrading or replacing Honeywell's SLM 621-9939 Scanners. This In-chassis module provides automatic detection of the IPC I/O racks and modules. After the direction of the I/O cards has been entered the associated RSLogix<sup>™</sup> 5000 tags can be auto generated significantly reducing engineering effort. Monitor mode allows verification of your conversion logic using live I/O data without impacting the running legacy system.

Once the new processor is commissioned, the legacy I/O can be upgraded one module or one rack at a time as scheduled downtime is available. This module minimizes the risk of excessive downtime when upgrading legacy control systems.



#### Features:

- ◆ Replaces a Honeywell SLM 621-9939 scanner module and communicates to the I/O racks through the 621-9940 Serial I/O module
- ◆ Supports up to 16 IPC I/O racks
- ◆ Supports all standard IPC digital and analog I/O modules
- ◆ Auto-Configuration feature detects the IPC I/O rack, whether it is Analog or Digital, and the module size reducing the risk of configuration errors
- ◆ Monitor mode enables testing and verification of the conversion logic before controlling physical I/O, reducing the risk of production loss due to programming errors
- ◆ Configuration files are downloaded to the module through RSLinx<sup>™</sup> Classic
- ◆ Auto-configuration feature maps the IPC I/O data into tags in the ControlLogix<sup>®</sup> processor
- ◆ Supports 250 words of input data and 248 words of Output data transferred on an I/O connection to a ControlLogix processor
- ◆ Diagnostic data from the IPC network is mapped into the ControlLogix processor
- ◆ Multi-colored LED indicates IPC-620 network connection status
- ◆ Multi-colored LED indicates communications status between the IPC scanner module and the processor



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## Hardware Specifications

Specification	Description
Ports	1 Phoenix 5-pin connector for the IPC-620 Network
Typical Power Consumption	675 mA @ 24 Vdc and 5 mA @ 5.1 Vdc
Maximum Power Dissipation	20W
Operating Temp	32°F to 140°F (0 °C to 60 °C)
Storage Temperature	-40°F to 185°F (-40 °C to 85 °C)
Humidity	5% to 95% RH, with no condensation

## Ordering Information

**ControlLogix® to IPC-620 In-Chassis Module, non-CE**

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### How to Contact Us: Sales and Support

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