



DF1 Master/Slave to HART Multi-drop Gateway

5107/5127-DFCM-HART(2)

The DFCM-HART modules are the ideal solution for the many applications where DF1 connectivity can be used to integrate HART devices into a system. The DF1 gateway is a powerful module designed with both Master and Slave support, enabling easy connection to Rockwell Automation PLCs (CLX, SLC, PLC, CPLX, and similar devices). In combination with the Hart device support, the module provides a very powerful interface to the many HART devices which are in use in the industrial marketplace today. Applications for the module are found in most industries, especially Manufacturing, Oil and Gas, Electrical Power and Food Processing.

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The ProLinx DF1 Master/Slave to HART Multi-drop Gateway creates a powerful connection between devices on a DF1 network and HART devices. This stand-alone DIN-rail mounted protocol gateway provides one serial port and up to eight HART channels.

The DF1 protocol driver supports Master or Slave implementations of the protocol on each DF1 port. All DF1 ports are individually configurable.

The HART protocol driver works as a Master on four (HART) or eight channels (HART2 – not available on certain configurations) per interface card, depending on implementation. Each channel is individually configurable.

DF1 Master/Slave

The DF1 Master/Slave Protocol driver provides extensive support for both Master and Slave implementations of the protocol. The serial port on the gateway is user-configurable to support the DF1 protocol (Master or Slave, Error Checking, Baud rate, etc).

General Parameters

Communication parameters	Local Station ID: 0 to 254 Ports 1 to 3 Baud Rate: 110 to 115K baud Stop Bits: 1 Data Size: 8 bits Parity: None, Even, Odd RTS Timing delays: 0 to 65535 ms
Error Checking	BCC and CRC
Miscellaneous	Full hardware handshaking control, providing radio, smart modem and Multi-drop support Floating point data supported

DF1 Master Protocol Specifications

The ports on the module can be individually configured as Master ports. When configured in master mode, the DFCM module is capable of reading and writing data to remote DF1 devices.

DF1 Master Driver

DF1 Modes	Full-Duplex – Master (Module generates commands) Half-Duplex – Polling
Command List	Up to 100 commands per Master port, each fully-configurable for function, slave address, register to/from addressing and word/bit count
Polling of Command List	User-configurable polling of commands, including disabled, continuous, and on change of data (write only)

DF1 Slave Protocol Specifications

The ports on the module can be individually configured to support the Slave mode of the DF1 protocol. When in slave mode, the module can accept DF1 commands from a master to read/write data stored in the module's internal registers.

DF1 Slave Driver

DF1 Modes	Full Duplex – Slave (not peer mode) Half Duplex – Polled
Configurable parameters per slave port	Data Table File Start (File N[x] 0 to 999) Data Table File Size (1 to 1000 words) Data Table location in database (0 to 3999)

HART

The HART Master Protocol exists in 4 channel implementations with HART2 allowing 8 channels. This driver can be configured on an individual channel basis to operate as a HART Master Station and supports all the available HART commands including Universal, Common Practice and Device Specific Commands. Each HART channel is independently configured to interface with the internal database in the module.

The auto-poll mode allows the module to automatically collect data from each HART instrument on the channel and store the data in the module's database without the use of user commands. The module automatically generates HART commands 0, 3, 13, 14 and 15.

General Parameters

Communication parameters	Number of HART Preambles: 2 to 50 Enable Handheld: Y or N Primary Master: Y or N
Configurable Parameters per Channel	Auto-Poll Enable, Short / Long Address Retries, Retries After Error Poll Time After Error, Number of Commands, Slave List Error Pointer

HART Driver

Command List	Up to 100 fully configurable commands per channel
Polling of command list	User configurable polling of commands, including disabled, continuous, on change of data (write only) and dynamically user or automatic enabled.

HART® is a registered trademark of the HART Communication Foundation

General Specifications

The ProLinx Communication Modules provide connectivity for two or more dissimilar network types. The modules, encased in sturdy extruded aluminum, are stand-alone DIN-rail mounted protocol gateways, providing communication between many of the most widely used protocols in industrial automation today.

Hardware Specifications

Specification	Description
Power Supply	24 VDC nominal 18 to 36 VDC allowed Positive, Negative, GND Terminals 2.5 mm screwdriver blade
Current Load	500 mA max@ 24 VDC
Operating Temperature	0 to 50°C (32 to 122°F)
Storage Temperature	-40 to 85°C (-40 to 185°F)
Relative Humidity	5 to 95% (non-condensing)
Dimensions	Standard: 5.20H x 2.07W x 4.52D in. (13.2cmH x 5.25cmW x 11.48cmD) Extended: 5.20H x 2.73W x 4.52D in. (13.2cmH x 6.934cmW x 11.48cmD)
LED Indicators	Power and Module Status Application Status Serial Port Activity LED Serial Activity and Error LED Status
Configuration Serial Port	DB-9M RS-232 only No hardware handshaking
Ethernet Port (Ethernet modules only)	RJ45 Connector Link and Activity LED indicators

Specification	Description
Application Serial Ports	RS-232/422/485 RS-232 handshaking configurable RS-422/485 screw termination included
Serial Port Isolation	2500V RMS port signal isolation per UL 1577 3000V DC min. port to ground and port to logic power isolation
Shipped with Each Unit	Mini-DIN to DB-9M serial cables 4 ft RS-232 configuration cable 2.5mm screwdriver CD (docs and Configuration utility) RS-422/485 DB-9 to Screw Terminal Adaptor (1 or 4, depending on ports)

ProSoft Configuration Builder

ProSoft Configuration Builder (PCB) provides a quick and easy way to manage module configuration files customized to meet your application needs. PCB is not only a powerful solution for new configuration files, but also allows you to import information from previously installed (known working) configurations to new projects.

Additional Products

ProSoft Technology offers a full complement of hardware and software solutions for a wide variety of industrial communication platforms.

Visit our web site at <http://www.prosoft-technology.com> for a complete list of products.

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