





## IEC 60870-5-104 Server to Rockwell Automation Remote I/O Gateway 5210-104S-RIO

The ProLinx IEC 60870-5-104 Server to Rockwell Automation Remote I/O Gateways create a powerful connection between devices on an IEC 104 Server network and Remote I/O devices. The module provides one Ethernet port and one Remote I/O port.

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# IEC 60870-5-104 Server to Rockwell Automation Remote I/O Gateway

## 5210-104S-RIO

The ProLinx IEC60870-5-104 Server to Rockwell Automation Remote I/O creates a powerful connection between devices on an IEC 104 network and Remote I/O devices. This stand-alone DIN-rail mounted protocol gateway provides one Ethernet port and one Remote I/O port.

The 104S module accepts commands from an attached master unit on the network and generates unsolicited messages.

The RIO interface is an adapter (slave) which can be connected to a scanner (master) that controls the data transfer. The module also supports limited high speed data transfer via the Input and Output images.

### IEC 60870-5-104 Server

Operating in the Server mode, the protocol driver accepts commands from one or more clients to read/write data stored in the module's internal registers.

The 104S module acts as an input/output module between the IEC 60870-5-104 Ethernet network and many of the other serial and network protocols, as well as several proprietary interfaces.

General specifications include:

- User-definable module memory usage
- Protocol implementation conforms to the IEC 60870-5-104 specification with fully configurable parameters
- SNTP (Simple Network Time Protocol) timestamping for detailed logging of data transactions.

The 104S module accepts commands from an attached master unit on the network and generates unsolicited messages. These last sets of messages are either spontaneous or cyclic. Data transferred to the host is derived from the module's internal database. The remote master device can control data in the database and hence the devices connected using the other protocol in the module using standard control messages supported in the protocol. The remote master device uses the fully-configured databases in the module to control outputs and monitor inputs.

#### IEC 60870-5-104 Server

Configurable Parameters	Override StartDT Clear queue on close t1 timeout set value t2 timeout set value t3 timeout set value k (maximum queue) w (latest ack threshold) Time DB Offset



## Rockwell Automation Remote I/O

The RIO interface is an adapter (slave) and is connected to a scanner (master) that controls the data transfer. For example, the master/slave relationship can be accomplished using the RIO module (adapter/slave unit) with a Rockwell Automation PLC5 (scanner/master unit). Ladder logic must be programmed into a PLC to perform BTR/BTW commands to receive and transmit data between the module and the PLC. The module also supports limited high speed data transfer via the input and output images.

Software Configurable Parameters		
Rack Number Addressing	0 to 63	
Rack Size	¼-rack, ½-rack, ¾-rack and full rack	
Starting Group	0,2,4,6	
Last Rack	Yes or No	
Baud Rate	57.6K, 115K, 230K	
Functional Specifications		
Supports block-transfers of data with scanner		
Supports I/O data movement. Amount determined by rack size configuration		
BTW Command – up to 64 words		
BTR Command – up to 63 words		
Physical Connection		
Remote I/O connector	Standard 3-screw termination connector	
Conoral Specifications		

## **General Specifications**

The ProLinx Communication Modules provide connectivity for two or more dissimilar network types. The modules, encased in sturdy extruded aluminum, are stand-alone DIN-rail mounted protocol gateways, providing communication between many of the most widely used protocols in industrial automation today.

## Hardware Specifications

Specification	Description
Power Supply	24 VDC nominal
	18 to 36 VDC allowed
	Positive, Negative, GND Terminals
	2.5 mm screwdriver blade
Current Load	500 mA max@ 24 VDC
Operating Temperature	–20 to 50°C (–4 to 122°F)
Storage Temperature	–40 to 85°C (–40 to 185°F)
Relative Humidity	5 to 95% (non-condensing)
Dimensions	Standard: 5.20H x 2.07W x 4.52D in.
	(13.2cmH x 5.25cmW x 11.48cmD)
	Extended: 5.20H x 2.73W x 4.52D in.
	(13.2cmH x 6.934cmW x 11.48cmD)
LED Indicators	Power and Module Status
	Application Status
	Serial Port Activity LED
	Serial Activity and Error LED Status
Configuration Serial Port	DB-9M RS-232 only
	No hardware handshaking

Specification	Description
Ethernet Port (Ethernet modules only)	RJ45 Connector Link and Activity LED indicators
Application Serial Ports	RS-232/422/485
	RS-232 handshaking configurable
	RS-422/485 screw termination included
Serial Port Isolation	2500V RMS port signal isolation per UL 1577
	3000V DC min. port to ground and port to logic power isolation
Shipped with Each Unit	Mini-DIN to DB-9M serial cables
	4 ft RS-232 configuration cable
	2.5mm screwdriver
	CD (docs and Configuration utility)
	RS-422/485 DB-9 to Screw Terminal
	Adaptor (1 or 4, depending on ports)

# ProSoft Configuration Builder

ProSoft Configuration Builder (PCB) provides a quick and easy way to manage module configuration files customized to meet your application needs. PCB is not only a powerful solution for new configuration files, but also allows you to import information from previously installed (known working) configurations to new projects.

## Additional Products

ProSoft Technology offers a full complement of hardware and software solutions for a wide variety of industrial communication platforms.

Visit our web site at http://www.prosoft-technology.com for a complete list of products.

# **Ordering Information**

To order this product, please use the following:

IEC 60870-5-104 Server to Rockwell Automation Remote I/O Gateway

To place an order, please contact your local ProSoft Technology distributor. For a list of ProSoft distributors near you, go to http://www.prosoft-technology.com

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