

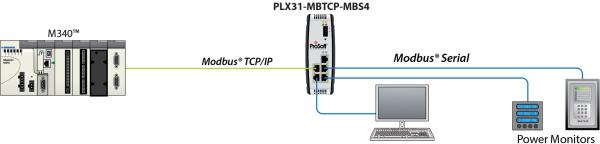
DATASHEET

Modbus® TCP/IP to Modbus® Serial Four-Port Gateway PLX31-MBTCP-MBS4

ProSoft Technology's Modbus® TCP/IP to Modbus® Serial four-port Serial gateway allows high-speed bi-directional data transfers between Modbus® TCP/IP-enabled PACs and Modbus® Serial devices. Modbus® Serial devices are widely used in nearly every industry and include SCADA systems and Power Monitors. Four Serial ports allow for connectivity of up to 400 Modbus® Serial devices, reducing the amount of gateways required for your application.

In addition, the gateway includes several features that allow for simplified integration, reduced commissioning time and optimized performance.





Features

- Gateway includes a SD card slot (SD card optional) for storing configuration files. This can be used for disaster recovery.
- Four Serial ports allow for connectivity of up to 400 Modbus® Serial devices, reducing the amount of gateways required for your application.
- Supports up to 20 simultaneous client & server connections, allowing for faster communication between devices such as HMIs, SCADA systems, power monitors and flow computers, among others.
- ProSoft Discovery Service: This utility allows your PC to see the gateway and change its default IP address without being on the same subnet as the module.
- Secure module configuration via module switch (v1.04 and greater).
- Up to 10,000 16-bit registers can be used to exchange large amounts of data.

Specifications

Modbus® TCP/IP Specifications

Specification	Description	
Supported Modbus	1: Read Coil Status	15: Force (Write) Multiple Coils
Function Codes	2: Read Input Status	16: Preset (Write) Multiple
	3: Read Holding Registers	Holding Registers
	4: Read Input Registers	22: Mask Write Holding Register
	5: Force (Write) Single Coil	(Slave Only)
	6: Preset (Write) Single	23: Read/Write Holding
	Holding Register	Registers (Slave Only)
Supported Clients	10	
Supported Servers	MBAP: 5	
	Encapsulated: 5	
Command List	Up to 160 fully configurable Client commands	
Status Data	Error codes reported individually for each command	
Command List Polling	Each command can be individually enabled or disabled;	
	write-only-on-data-change is available	

Modbus Serial Specifications

Specification	Description	
Command List	Up to 100 commands per Master port, each fully configurable for Function Code, slave address, register to/from addressing and word/bit count.	
Supported Modbus Function Codes	1: Read Coil Status 2: Read Input Status 3: Read Holding Registers 4: Read Input Registers 5: Force (Write) Single Coil 6: Preset (Write) Single Holding Register	15: Force (Write) Multiple Coils 16: Preset (Write) Multiple Holding Registers 22: Mask Write Holding Register (Slave Only) 23: Read/Write Holding Registers (Slave Only)
Software configurable communication parameters	Baud rate: 110 baud to 115.2 kbps Parity: None, Even, Odd Data Size: 7 or 8 bits Stop bits: 1 or 2 RTS on/off delay: 0 to 65535 milliseconds Modbus RTU mode (binary) with CRC-16 Modbus ASCII mode with LRC error checking Floating Point Data Floating point data movement supported, including configurable support for Enron and Daniel implementations	
Polling of Command List		
Status Data	Error codes available on an individual command basis. In addition, a slave status list is maintained per active Modbus Master port.	
Node Address	1 to 247 (software selectable	e)
RS Interface	RS232, RS422, and RS485	
Transmit and Receive Buffer Size	255 byte Transmit character length with 0 to 65535 millisecond delay between each transmitted character	



Where Automation Connects™

Global Distribution

ProSoft Technology® products are distributed and supported worldwide through a network of over 500 distributors in over 50 countries. Our knowledgeable distributors are familiar with your application needs. For a complete list of distributors, go to our website at:

www.prosoft-technology.com

Global Support

We are there for you

All ProSoft Technology products are backed with free technical support. Contact our worldwide Technical Support team directly by phone or email.

Global Offices

We are where you are

ProSoft Technology has regional offices worldwide available to help you with all your industrial application needs. If you need help choosing a ProSoft Technology solution for your particular application, check out our contact information under distributor sales on the website at:

www.prosoft-technology.com

Whether your application is large or small, our technical professionals are there to help you choose the right communication solution.

Hardware Specifications

Specification	Description	
Power Supply	24 VDC nominal	
11.3	10 to 36 VDC allowed	
	Positive, Negative, GND Terminals	
Current Load	24 VDC nominal @ 300 mA	
	10 to 36 VDC @ 610 mA maximum	
Operating Temperature	-25°C to 70°C (-13°F to 158°F)	
Storage Temperature	-40°C to 80°C (-40°F to 176°F)	
Shock	IEC 60068-2-27; 15G @ 11ms, 3-Axis (Operational) IEC 60068-2-27; 30G @ 18ms, 3-Axis (Non-Operational)	
Vibration	IEC 60068-2-6; 5G @ 10 to 150 Hz	
Relative Humidity	5% to 95% RH with no condensation	
Dimensions (H x W x D)	5.38 x 1.99 x 4.38 in 13.67 x 5.05 x 11.13 cm	
LED Indicators	Configuration (CFG), Error (ERR), Power (PWR), Hardware Fault (FLT), Network Status (NS), EtherNet/IP™ Class I or Class III Connection Status (EtherNet/IP Only) Module Status (MS), Module Configuration Status (EtherNet/IP Only) Ethernet Communication Port Link/Activity, and 100 mbit Serial Communication Port Receive (RX) and Transmit (TX)	
Ethernet Port	10/100Mbit full- and half-duplex RJ45 Connector Electrical Isolation 1500 Vrms at 50 to 60 Hz for 60 seconds, applied as specified in section 5.3.2 of IEC 60950: 1991 Ethernet Broadcast Storm Resiliency is less than or equal to 5000 [ARP] frames-per-second and less than or equal to 5 minutes duration	
Number of Serial Ports	4	
Serial Port Isolation	2500 Vrms port signal isolation per UL 1577. Serial port communication signal uses RF (Radio Frequency) modulation signal as isolation media.	
Shipped With Each Unit	2.5 mm screwdriver J180 Power Connector (4) RJ45-DB9M Serial Adapter Cable (serial protocol) (4) DB9 to Screw Terminal Adapter (serial protocol)	
	(4) RJ45-DB9M Serial Adapter Cable (serial protocol)(4) DB9 to Screw Terminal Adapter (serial protocol)	

Agency Approvals and Certifications

Please visit our website: www.prosoft-technology.com



Additional Products

ProSoft Technology® offers a full complement of hardware and software solutions for a wide variety of industrial communication platforms. For a complete list of products, visit our website at: www.prosoft-technology.com

Ordering Information

To order this product, please use the following:

Modbus® TCP/IP to Modbus® Serial Communication Gateway

PLX31-MBTCP-MBS4

To place an order, please contact your local ProSoft Technology distributor. For a list of ProSoft Technology distributors near you, go to:

www.prosoft-technology.com and select *Where to Buy* from the

Copyright © 2022 ProSoft Technology, Inc. All Rights Reserved. 7/21/2022 For Public Use.

Specifications subject to change without notice.